

规格 SPECIFICATION			TWX4880		
注射部件		Injection unit	A	B	C
螺杆直径	Screw diameter	[mm]	75	80	85
长径比	Screw L/D ratio	[L/D]	22.4	21	19.8
注射容积	Cylinder head volume	[cm ³]	1722	1959	2212
注射重量	Injection weight(PS)	[g]	1567	1783	2013
注射速率	Injection rate	[g/s]	373	425	480
注射压力	Injection pressure	[Mpa]	196	172	152
注射行程	Injection stroke	[mm]		390	
螺杆转速	Screw speed	[rpm]		155	
喷嘴球径	Sphere diameter of nozzle	[mm]	SR15		
合模部分		Clamping unit			
合模力	Clamping force	[kN]	4880		
最大开模行程	Max.mould opening stroke	[mm]	780		
拉杆间距(宽 x 高)	Space between tie bars (WxH)	[mm]	780x 780		
最小模具尺寸	Min.Mould size	[mm]	545x 545		
最小模厚	Min.Mould height	[mm]	320		
最大模厚	Max.Mould height	[mm]	800		
模具定位孔直径	Dia of mould location hole	[mm]	Φ200H7		
顶出行程	Ejector stroke	[mm]	200		
顶出力	Ejector force	[kN]	110		
顶出杆数	Ejector number	[PIECE]	13		
其他		Others			
油泵额定压力	Rated pressure of oil pump	[Mpa]	16		
油泵马达功率	Pump motor power	[KW]	45		
伺服马达功率	Servo motor power	[KW]	37.6+37.6		
料筒电热功率	Heating capacity of screw cylinder	[KW]	31		
加热段	Heating section		4+1		
油箱容积	Oil tank cubage	[L]	850		
机器尺寸(长×宽×高)	Machine dimension(L×W×H)	[m]	7.95x2.04x2.70		
机器重量	Machine weight	[t]	18.2		