

规格 SPECIFICATION			YH268		
注射部件	Injection unit		A	B	C
螺杆直径	Screw diameter	[mm]	55	60	64
长径比	Screw L/D ratio	[L/D]	22.9	21	19.7
注射容积	Cylinder head volume	[cm ³]	641	763	868
注射重量	Injection weight(PS)	[g]	583	694	790
注射速率	Injection rate	[g/s]	190	226	257
注射压力	Injection pressure	[Mpa]	193	162.4	142.8
注射行程	Injection stroke	[mm]		270	
螺杆转速	Screw speed	[rpm]		180	
喷嘴球径	Sphere diameter of nozzle	[mm]	SR15		
合模部分	Clamping unit				
合模力	Clamping force	[kN]	2680		
最大开模行程	Max.mould opening stroke	[mm]	550		
拉杆间距(宽 x 高)	Space between tie bars (WxH)	[mm]	580 x 580		
最小模具尺寸	Min.Mould size	[mm]	420 x 420		
最小模厚	Min.Mould height	[mm]	220		
最大模厚	Max.Mould height	[mm]	580		
模具定位孔直径	Dia of mould location hole	[mm]	Φ160H7		
顶出行程	Ejector stroke	[mm]	150		
顶出力	Ejector force	[kN]	70		
顶出杆数	Ejector number	[PIECE]	9		
其他	Others				
油泵额定压力	Rated pressure of oil pump	[Mpa]	16		
油泵马达功率	Pump motor power	[KW]	22		
伺服马达功率	Servo motor power	[KW]	37.6		
料筒电热功率	Heating capacity of screw cylinder	[KW]	15.6		
加热段	Heating section		3+1		
油箱容积	Oil tank cubage	[L]	400		
机器尺寸(长×宽×高)	Machine dimension(L×W×H)	[m]	6.15x1.60x2.25		
机器重量	Machine weight	[t]	7.9		