

技术参数表			TECHNICAL DATA			YE60W		
规格	Specification		80VE/80V			150VE/150V		
注射部件	Injection Unit	单位	A	B	C	A	B	C
螺杆直径	Screw diameter	[mm]	20	22	26	26	28	32
长径比	Screw L/D ratio	[L/D]	20	20	18	21	21	19
注射容积	Cylinder head volume	[cm³]	28	34	47	58	67	88
注射重量	Shot weight	[g]	25	31	43	53	61	80
注射压力	Injection pressure	[Mpa]	270	223	160	255	220	168
注射速率	Injection rate	[g/s]	57/100	69/121	97/169	97/169	112/196	146/256
注射速度	Shot speed	[mm/s]	200/350			200/350		
注射行程	Injection stroke	[mm]	90			110		
螺杆转速	Screw speed	[rpm]	400			400		
喷嘴接触力	Nozzle touch force	[KN]	14.8			14.8		
喷嘴球径	Sphere diameter of nozzle	[mm]	SR10			SR10		
合模装置	Clamping Unit							
合模力	Clamping force	[KN]	600					
最大开模行程	Max.mould opening stroke	[mm]	270					
拉杆间距	Space between tie bars	[mm]	370 x 320					
最小模具尺寸	Min.Mould size	[mm]	240 x 205					
最小模厚	Min.Mould height	[mm]	150					
最大模厚	Max.Mould height	[mm]	370					
模厚定位孔直径	Dia of mould location hole	[mm]	Φ100H7					
顶出行程	Ejector stroke	[mm]	70					
顶出力	Ejector force	[KN]	20					
顶出杆数	Ejector number	[PIECE]	5					
其他	Others							
电机功率	Motor power	[Kw]	8.9/9.5			11.8/11		
料筒电热功率	Heating power	[Kw]	5.25			7.95		
加热段	Heating section		3+3			3+3		
机器尺寸	Machine dimension	[m]	4.25 x 1.3 x 1.54			4.25 x 1.3 x 1.54		
机器重量	Machine weight	[t]	3.3			3.5		

注意: \*公司具有随时更改型号、参数、规格、配置、颜色的权力, 恕不另行通知。  
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