

规格 SPECIFICATION			TWX6580			
注射部件	Injection unit		A	B	C	D
螺杆直径	Screw diameter	[mm]	85	90	95	100
长径比	Screw L/D ratio	[L/D]	22.2	21	19.9	18.9
注射容积	Cylinder head volume	[cm ³]	2552	2861	3188	3533
注射重量	Injection weight(PS)	[g]	2323	2604	2901	3215
注射速率	Injection rate	[g/s]	505	567	631	700
注射压力	Injection pressure	[Mpa]	202	180	162	146
注射行程	Injection stroke	[mm]	450			
螺杆转速	Screw speed	[rpm]	150			
喷嘴球径	Sphere diameter of nozzle	[mm]	SR15			
合模部分	Clamping unit					
合模力	Clamping force	[kN]	6580			
最大开模行程	Max.mould opening stroke	[mm]	900			
拉杆间距(宽 x 高)	Space between tie bars (WxH)	[mm]	880 x 880			
最小模具尺寸	Min.Mould size	[mm]	615x 615			
最小模厚	Min.Mould height	[mm]	350			
最大模厚	Max.Mould height	[mm]	900			
模具定位孔直径	Dia of mould location hole	[mm]	Φ250H7			
顶出行程	Ejector stroke	[mm]	250			
顶出力	Ejector force	[kN]	158			
顶出杆数	Ejector number	[PIECE]	17			
其他	Others					
油泵额定压力	Rated pressure of oil pump	[Mpa]	16			
油泵马达功率	Pump motor power	[KW]	30+30			
伺服马达功率	Servo motor power	[KW]	41+41			
料筒电热功率	Heating capacity of screw cylinder	[KW]	41			
加热段	Heating section		5+1			
油箱容积	Oil tank cubage	[L]	1200			
机器尺寸(长×宽×高)	Machine dimension(L×W×H)	[m]	9.60x2.35x2.90			
机器重量	Machine weight	[t]	26			