

规格 SPECIFICATION			TWX800		
注射部件	Injection unit		A	B	C
螺杆直径	Screw diameter	[mm]	30	32	35
长径比	Screw L/D ratio	[L/D]	22.4	21	19.2
注射容积	Cylinder head volume	[cm ³]	95	109	130
注射重量	Injection weight(PS)	[g]	87	99	118
注射速率	Injection rate	[g/s]	66	75	90
注射压力	Injection pressure	[Mpa]	213	187	156
注射行程	Injection stroke	[mm]		135	
螺杆转速	Screw speed	[rpm]		210	
喷嘴球径	Sphere diameter of nozzle	[mm]	SR10		
合模部分	Clamping unit				
合模力	Clamping force	[kN]	800		
最大开模行程	Max.mould opening stroke	[mm]	280		
拉杆间距(宽 x 高)	Space between tie bars (WxH)	[mm]	325 x 310		
最小模具尺寸	Min.Mould size	[mm]	225 x 215		
最小模厚	Min.Mould height	[mm]	110		
最大模厚	Max.Mould height	[mm]	320		
模具定位孔直径	Dia of mould location hole	[mm]	Φ125H7		
顶出行程	Ejector stroke	[mm]	80		
顶出力	Ejector force	[kN]	45		
顶出杆数	Ejector number	[PIECE]	1		
其他	Others				
油泵额定压力	Rated pressure of oil pump	[Mpa]	16		
油泵马达功率	Pump motor power	[KW]	7.5		
伺服马达功率	Servo motor power	[KW]	9		
料筒电热功率	Heating capacity of screw cylinder	[KW]	5.4		
加热段	Heating section		3+1		
油箱容积	Oil tank cubage	[L]	165		
机器尺寸(长×宽×高)	Machine dimension(L×W×H)	[m]	3.60 x 1.03 x 1.78		
机器重量	Machine weight	[t]	2.6		