

技术参数表		TECHNICAL DATA							YE300W		
规格	Specification		640VE/640V			850VE/850V			1100VE/1100V		
注射部件	Injection Unit	单位	A	B	C	A	B	C	A	B	C
螺杆直径	Screw diameter	[mm]	40	45	50	45	50	55	50	55	60
长径比	Screw L/D ratio	[L/D]	23.5	21	19	23.2	21	19	23.1	21	19.3
注射容积	Cylinder head volume	[cm³]	252	319	395	342	422	511	471	570	678
注射重量	Shot weight	[g]	229	290	358	311	384	465	428	518	617
注射压力	Injection pressure	[Mpa]	253	200	162	247	200	165	236	195	164
注射速率	Injection rate	[g/s]	183/343	231/434	286/536	231/434	286/536	346/649	286/447	346/541	412/643
注射速度	Shot speed	[mm/s]	160/300			160/300			160/250		
注射行程	Injection stroke	[mm]	200			215			240		
螺杆转速	Screw speed	[rpm]	350			350			320		
喷嘴接触力	Nozzle touch force	[KN]	39.3			39.3			54		
喷嘴球径	Sphere diameter of nozzle	[mm]	SR10			SR10			SR10		
合模装置	Clamping Unit										
合模力	Clamping force	[KN]	3000								
最大开模行程	Max.mould opening stroke	[mm]	600								
拉杆间距	Space between tie bars	[mm]	730 x 730								
最小模具尺寸	Min.Mould size	[mm]	470 x 470								
最小模厚	Min.Mould height	[mm]	250								
最大模厚	Max.Mould height	[mm]	720								
模厚定位孔直径	Dia of mould location hole	[mm]	Φ160H7								
顶出行程	Ejector stroke	[mm]	150								
顶出力	Ejector force	[KN]	59								
顶出杆数	Ejector number	[PIECE]	13								
其他	Others										
电机功率	Motor power	[Kw]	38.1/38.1			40/44.1			47.2/47.2		
料筒电热功率	Heating power	[Kw]	16.6			20.2			26.8		
加热段	Heating section		3+3			4+3			4+3		
机器尺寸	Machine dimension	[m]	7.05 x 1.92 x 2.2			7.05 x 1.92 x 2.2			7.35 x 1.92 x 2.2		
机器重量	Machine weight	[t]	14			14.5			15.3		

注意：\*公司具有随时更改型号、参数、规格、配置、颜色的权力，恕不另行通知。  
Attention: \* Our company reserves the right of changing model, parameter, specification, configuration and color without prior notice.