

外型尺寸参数 Main Specification

机型(MODEL)	单位 UNIT	FG700- IDZ/ISZ	FG700- WDZ/WSZ	FG800- WDZ/WSZ	FG900- WDZ/WSZ	FG1100- WDZ/WSZ	FG1300- WDZ/WSZ	FK1100- WDAGZ/WSAZ	FK1300- WDAGZ/WSAZ	FK1500- WDAGZ/WSAZ	FK1700- WDAGZ/WSAZ
适用成型机 I.M.M.range	ton	80-200T	80-200T	150-280T	200-350T	250-480T	300-600T	250-480T	300-800T	650-1300T	650-1600T
手臂形式 Type	mm	单段 (Single-Stage)	双段(倍速式)(Telescopic type)								
上下行程(Y轴) Vertical stroke	mm	P:750 R:750	P:750 R:750	P:850 R:850	P:950 R:950	P:1150 R:1150	P:1350 R:1350	P:1150 R:1150	P:1350 R:1350	P:1550 R:1550	P:1750 R:1750
引拔行程(X轴) Crosswise stroke	mm	P:175 R:120	P:175 R:120	P:250 R:120	P:250 R:120	P:400 R:120	P:400 R:120	P:400 R:120	P:400 R:120	P:500 R:200	P:500 R:200
横出行程(Z轴) Swing stroke	mm	1200	1200	1400	1600	1850	2050	1850	2050	2300	2500
最大荷重(含治具) MAX load(with tool)	kg	3	3	4	4	6	6	6	6	10	10
最小取出时间 Minimum take time	sec	2.5	2.5	2.8	3	3.5	4	3.5	4	4.2	4.5
空循环时间(不含治具) Dry cycle time (without tool)	sec	7	7	8.2	8.5	9	10	9	10	13	13
驱动方式 Drive System		X.Y2-气压,电动调位,Y1-主臂上下伺服马达,Z-AC伺服马达 X.Y2-pressure,adjustment of x or z axis,Y1-AC servo motor,Z-AC servo motor;									
工作气压 Working Air Pressure	kgf/cm ²	5~7									
空气消耗量 Air Consumption	nl/cycle	25	25	40	45	75	80	75	80	85	90
电源消耗量 Power Consumption	KVA	1.1	1.1	1.5	1.5	2	2	2	2	3.5	3.5
电源 Power		AC220V±10% 50/60HZ									
净重 Net Weight	kg	200	210	280	390	460	480	490	510	1030	1050