

规格 SPECIFICATION			YH128		
注射部件	Injection unit		A	B	C
螺杆直径	Screw diameter	[mm]	36	40	43
长径比	Screw L/D ratio	[L/D]	23.3	21	19.5
注射容积	Cylinder head volume	[cm ³]	179	221	255
注射重量	Injection weight(PS)	[g]	163	201	233
注射速率	Injection rate	[g/s]	84	104	120
注射压力	Injection pressure	[Mpa]	222	180	156
注射行程	Injection stroke	[mm]		176	
螺杆转速	Screw speed	[rpm]		216	
喷嘴球径	Sphere diameter of nozzle	[mm]	SR10		
合模部分	Clamping unit				
合模力	Clamping force	[kN]	1280		
最大开模行程	Max.mould opening stroke	[mm]	400		
拉杆间距(宽 x 高)	Space between tie bars (WxH)	[mm]	410 x 410		
最小模具尺寸	Min.Mould size	[mm]	300 x 300		
最小模厚	Min.Mould height	[mm]	150		
最大模厚	Max.Mould height	[mm]	450		
模具定位孔直径	Dia of mould location hole	[mm]	Φ125H7		
顶出行程	Ejector stroke	[mm]	100		
顶出力	Ejector force	[kN]	38		
顶出杆数	Ejector number	[PIECE]	5		
其他	Others				
油泵额定压力	Rated pressure of oil pump	[Mpa]	16		
油泵马达功率	Pump motor power	[KW]	11		
伺服马达功率	Servo motor power	[KW]	12		
料筒电热功率	Heating capacity of screw cylinder	[KW]	7.75		
加热段	Heating section		3+1		
油箱容积	Oil tank cubage	[L]	200		
机器尺寸(长×宽×高)	Machine dimension(L×W×H)	[m]	4.58x1.23x2.01		
机器重量	Machine weight	[t]	4.0		